
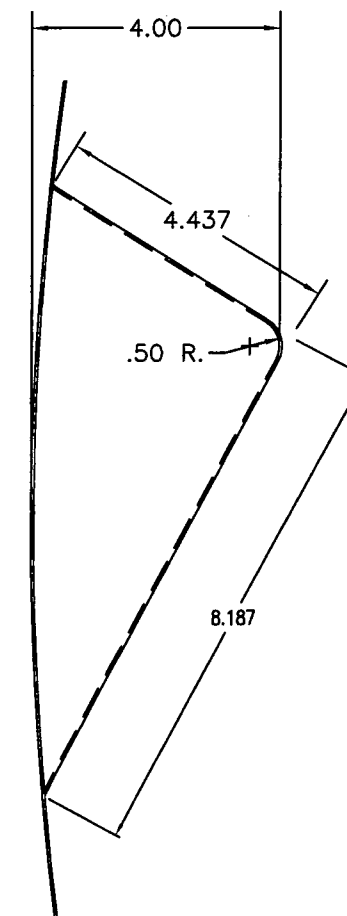
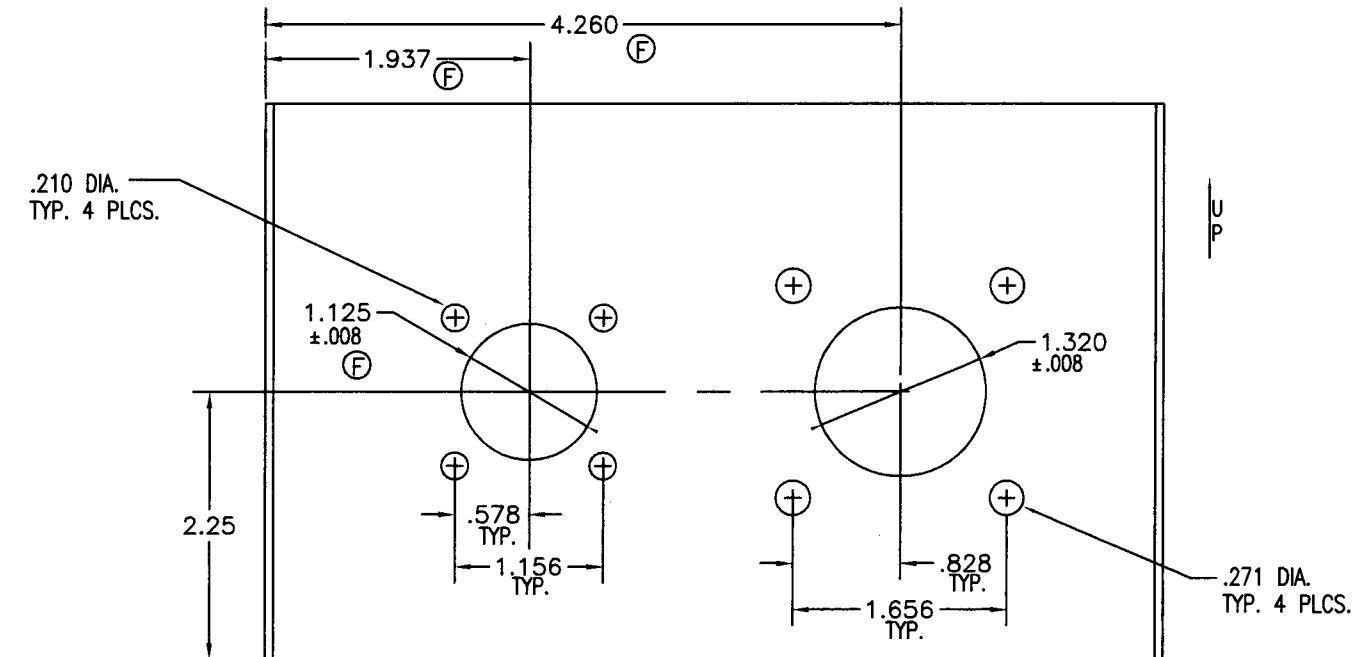


REVISION				APPROVED	DATE
LETTER	DFTSMAN	DATE	DESCRIPTION		
Ⓐ	TAH	9/20/93	ADDED NOTE 4 & 5 REVISED NOTE 2 & 3 CHANGED MAT. FROM 5052-H32 TO 6061-0 ON L/M.		
Ⓑ	TAH	11/10/93	GENERAL UPDATE, ADDED DETAIL A & B.		
Ⓒ	TAH	1/4/94	GENERAL UPDATE, ADDED DIM. FOR HOLE PATTERN		
Ⓓ	TAH	3/9/94	GENERAL UPDATE CANCELLED NOTE 2,3,4. REVISED NOTE 5 CHANGED MAT. FROM ALU. TO STAINLESS STEEL.		
Ⓔ	TAH	9/7/94	GENERAL UPDATE ADDED SHT 4 & 5 ADDED RIVET & NUTPLATE P/N TO L/M & F/D		
Ⓕ	TAH	11/30/94	CHANGED FITTING HOLE LOCATION ON R/H CAVITY. CHANGED FITTING HOLE SIZE ON L/H & R/H CAVITY ADDED SHT 6 & 7 TO SHOW TOP & SIDE PLATES UPDATED L/M		

				24	28	MS20426AD3	RIVET					
				12	14	MS21059L3	NUT PLATE					
				2		41228-202-109-008	R\H SIDE PLATE	6.0x5.0x.040	TYPE 301 1/2 HARD STAINLESS STEEL (F)			
					2	41228-202-109-007	L/H SIDE PLATE	5.5x8.5x.040	TYPE 301 1/2 HARD STAINLESS STEEL (F)			
				1		41228-202-109-006	R\H TOP PLATE	10.5x6.6x.040	TYPE 301 1/2 HARD STAINLESS STEEL (F)			
					1	41228-202-109-005	L/H TOP PLATE	12.5x6.6x.040	TYPE 301 1/2 HARD STAINLESS STEEL (F)			
					1	41228-202-109-004	R\H FLANGE	12.2x10.0x.040	TYPE 301 1/2 HARD STAINLESS STEEL (A)			
					1	41228-202-109-003	L/H FLANGE	13.2x10.0x.040	TYPE 301 1/2 HARD STAINLESS STEEL (A)			
						41228-202-109-002	R\H CAVITY ASSY					
						41228-202-109-001	L/H CAVITY ASSY					
				-002	-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE	
NO. REQ'D PER ASSY					LIST OF MATERIAL							
						UNLESS OTHERWISE SPECIFIED X.±.1 XX.±.03 XXX.±.010 ANGLES ±.1/2"	DRFTSMN	Bruce Turner	7/20/93	TITLE  FUEL RETURN LINE CAVITY		
							CHECK					
							STRESS					
-002	1				41228-300-003			PROJ. ENGR.			DWG. SIZE C	SCALE 1=1
-001	1				41228-300-003		HEAT TREAT	 Era Aviation, Inc.			DWG. NO. 41228-202-109 SHT 1 OF 7	F
DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY				MOL.	FINISH					

- Ⓐ FINISH IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No. 4003, 4006, & 4004 Ⓐ
- Ⓐ CANCELLED Ⓐ Ⓓ
- Ⓐ CANCELLED Ⓐ Ⓓ
- Ⓐ CANCELLED Ⓐ Ⓓ
- Ⓐ WELD IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 4001.



DETAIL - A  
VIEW LOOKING AT FITTING  
MOUNTING HOLE LOCATION

— FOR HOLE PATTERN  
SEE SHT 4 OF 7

41228-202-109-001  
L/H CAVITY ASSY

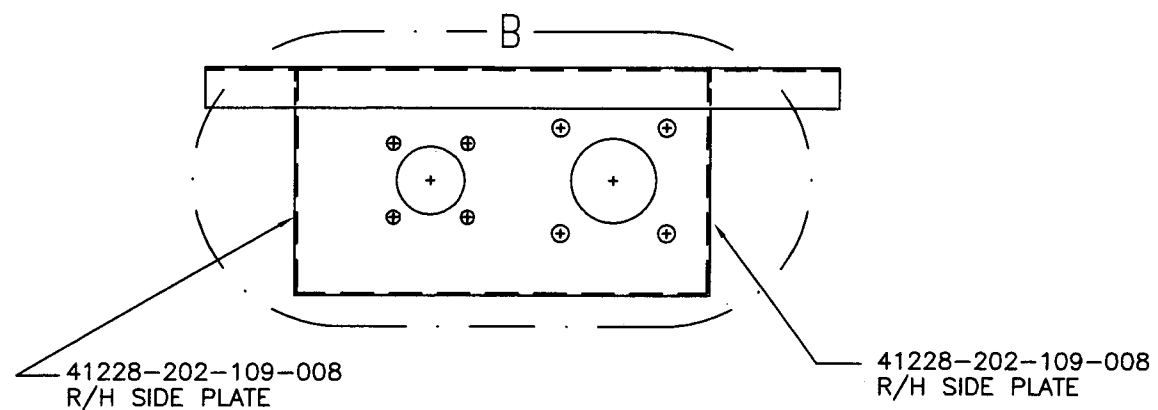
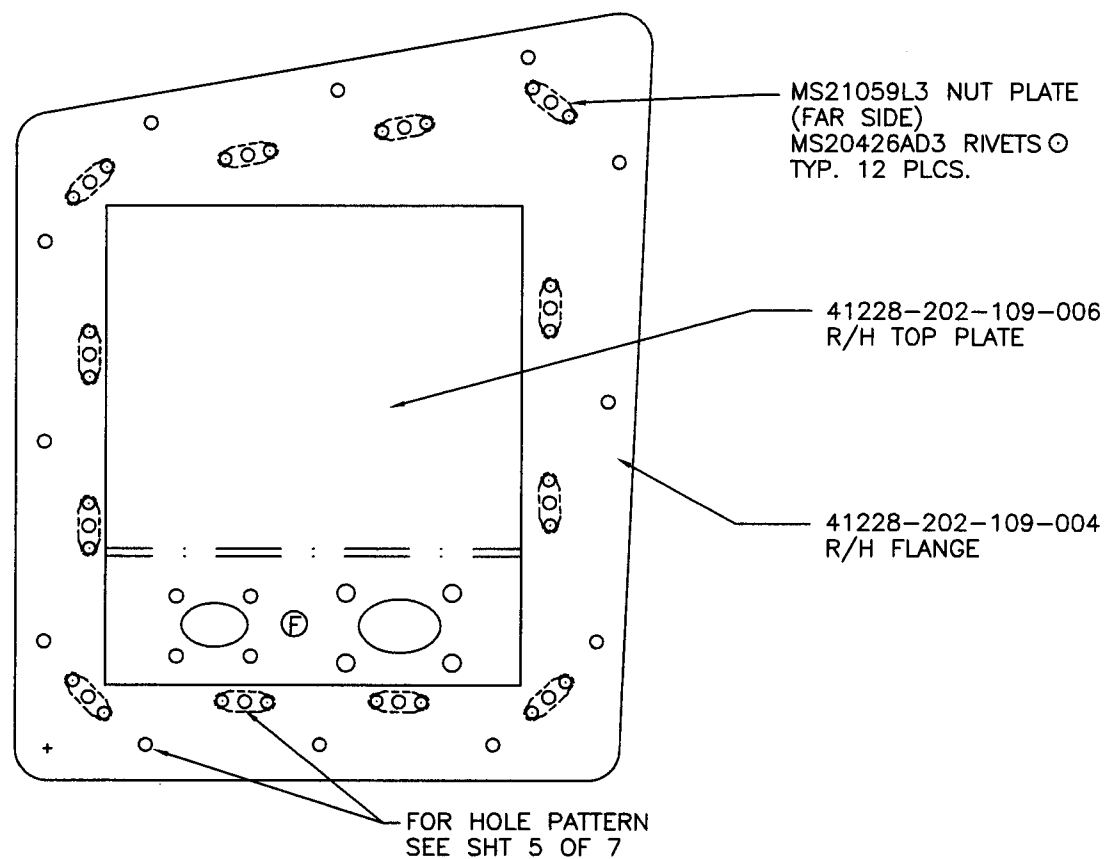
 Era Aviation, Inc.

FUEL RETURN LINE  
CAVITY

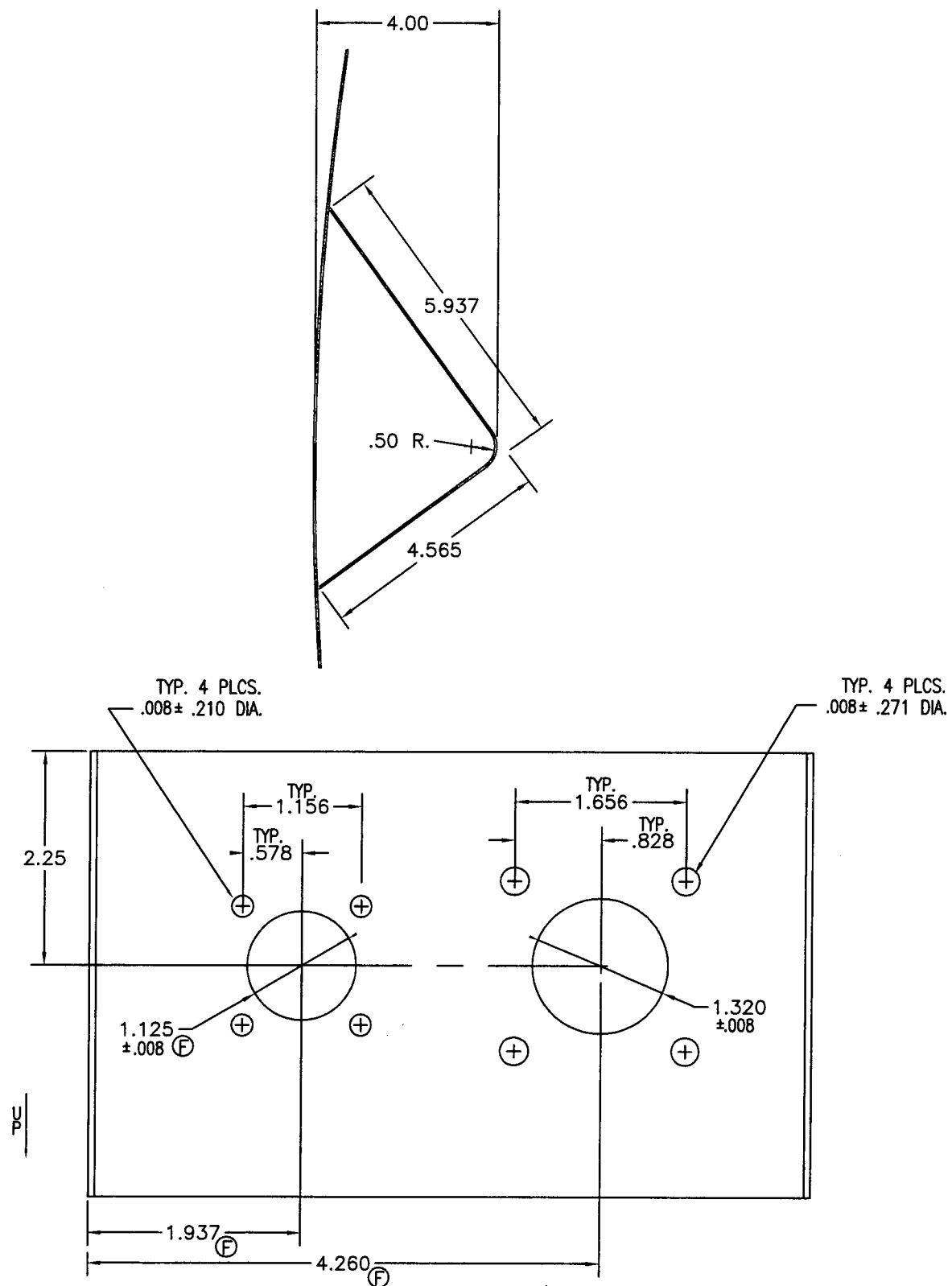
1

41228-202-109  
SHT 2 OF 7

F

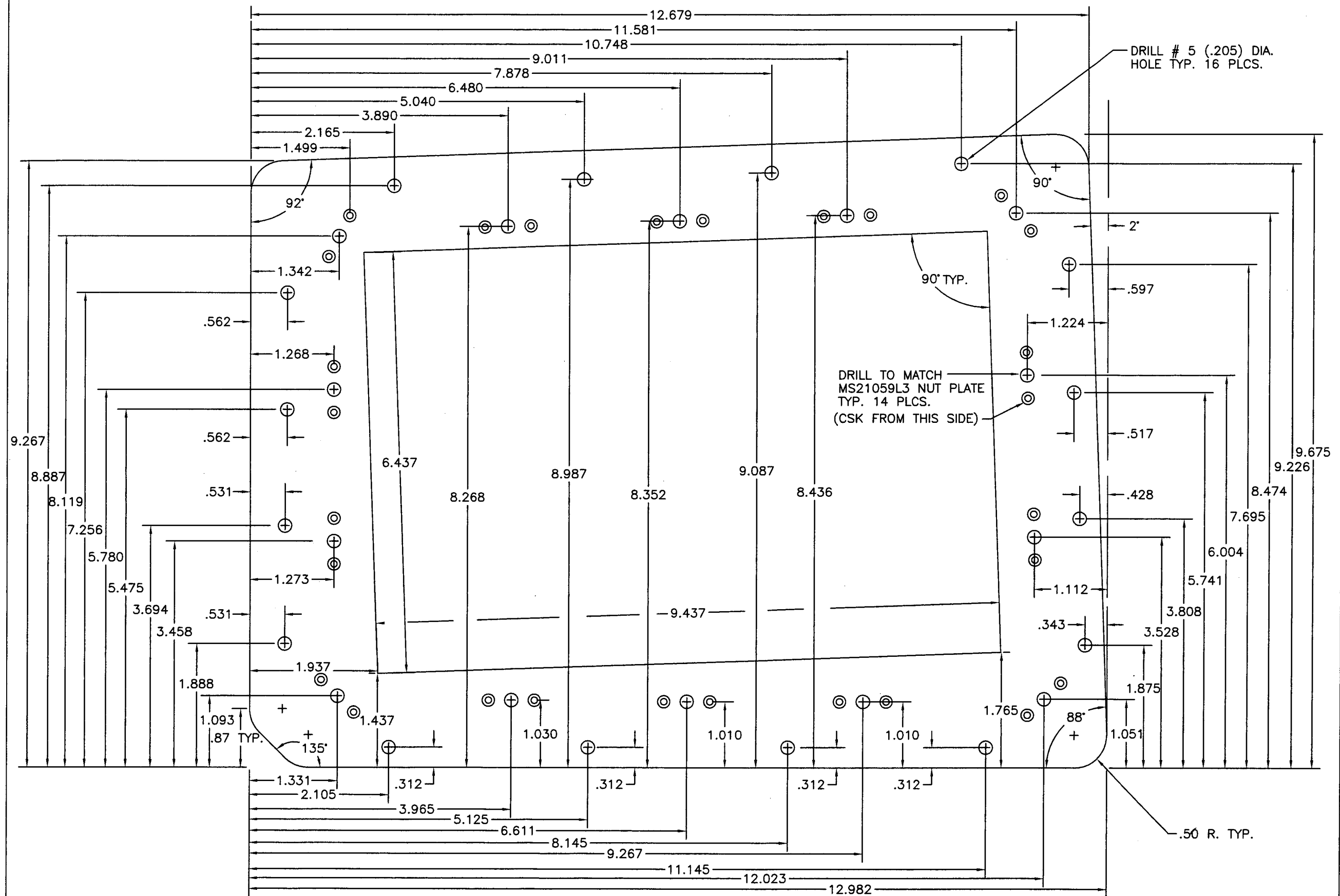


41228-202-109-002  
R/H CAVITY ASSY



DETAIL - B  
VIEW LOOKING AT FITTING  
MOUNTING HOLE LOCATION

Era Aviation, Inc.			
FUEL RETURN LINE CAVITY	C	41228-202-109 SHT 3 OF 7	F



41228-202-109-003  
L/H FLANGE

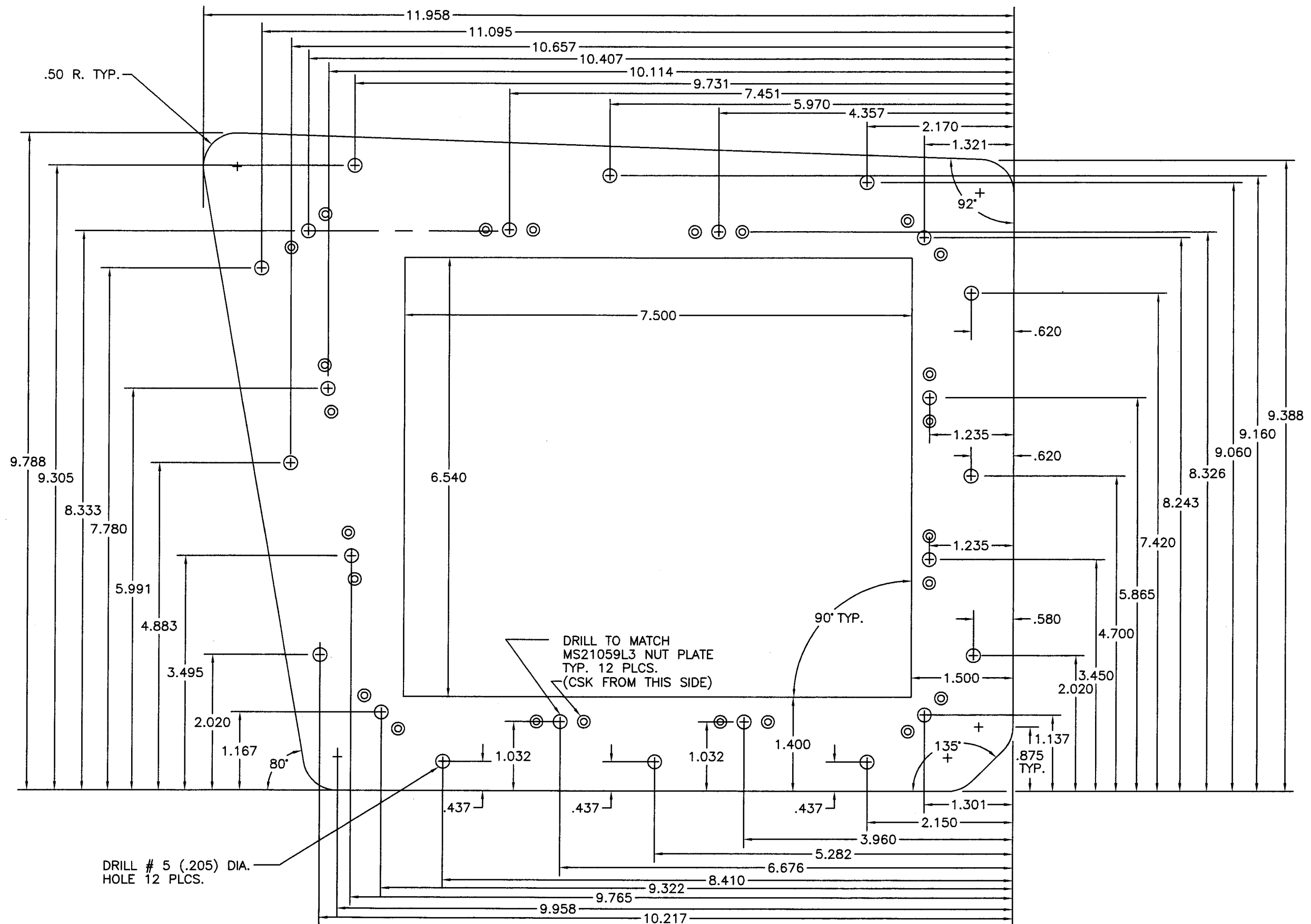
 Era Aviation, Inc.

FUEL RETURN LINE  
CAVITY

C

41228-202-109  
SHT. 4 OF 7

F



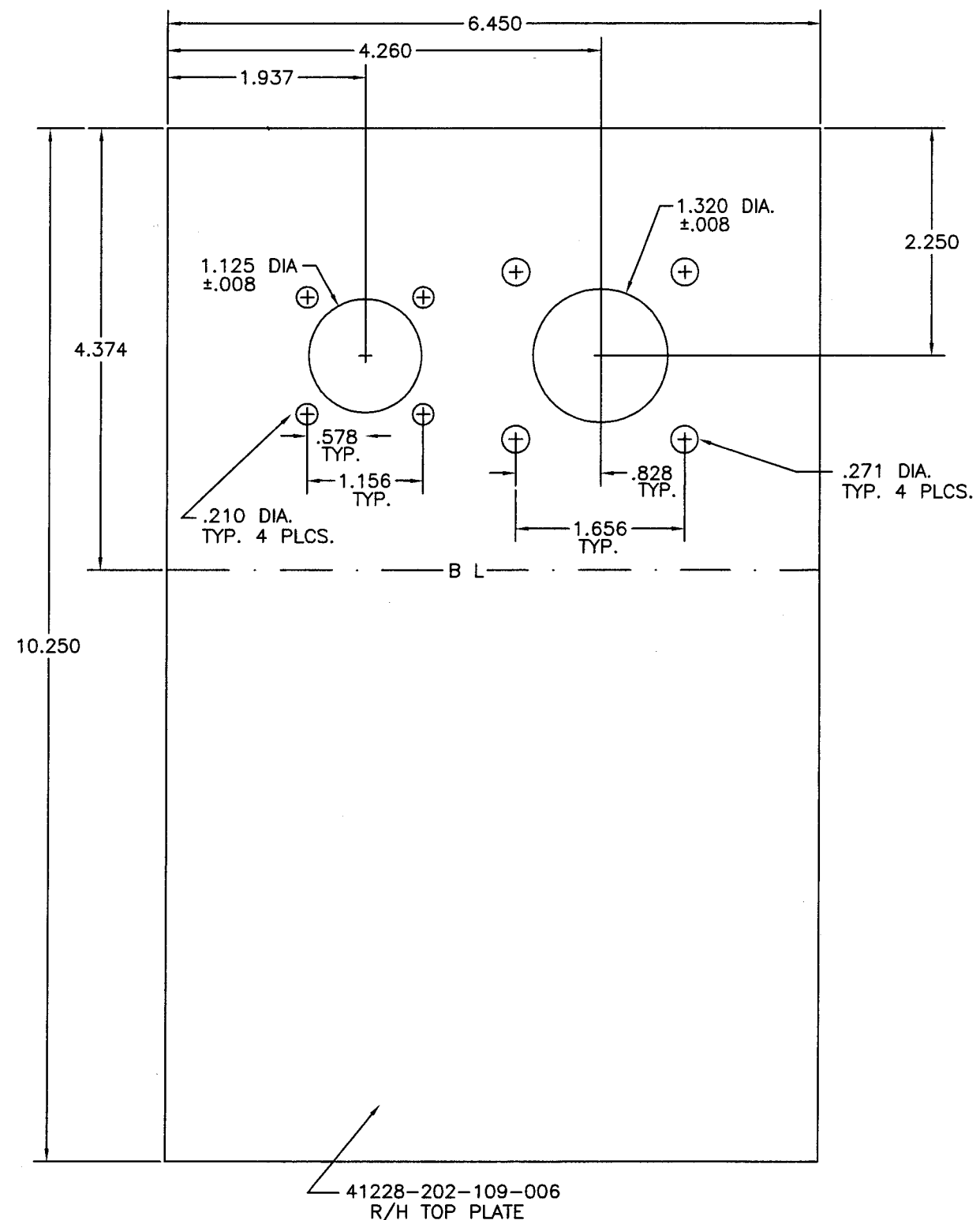
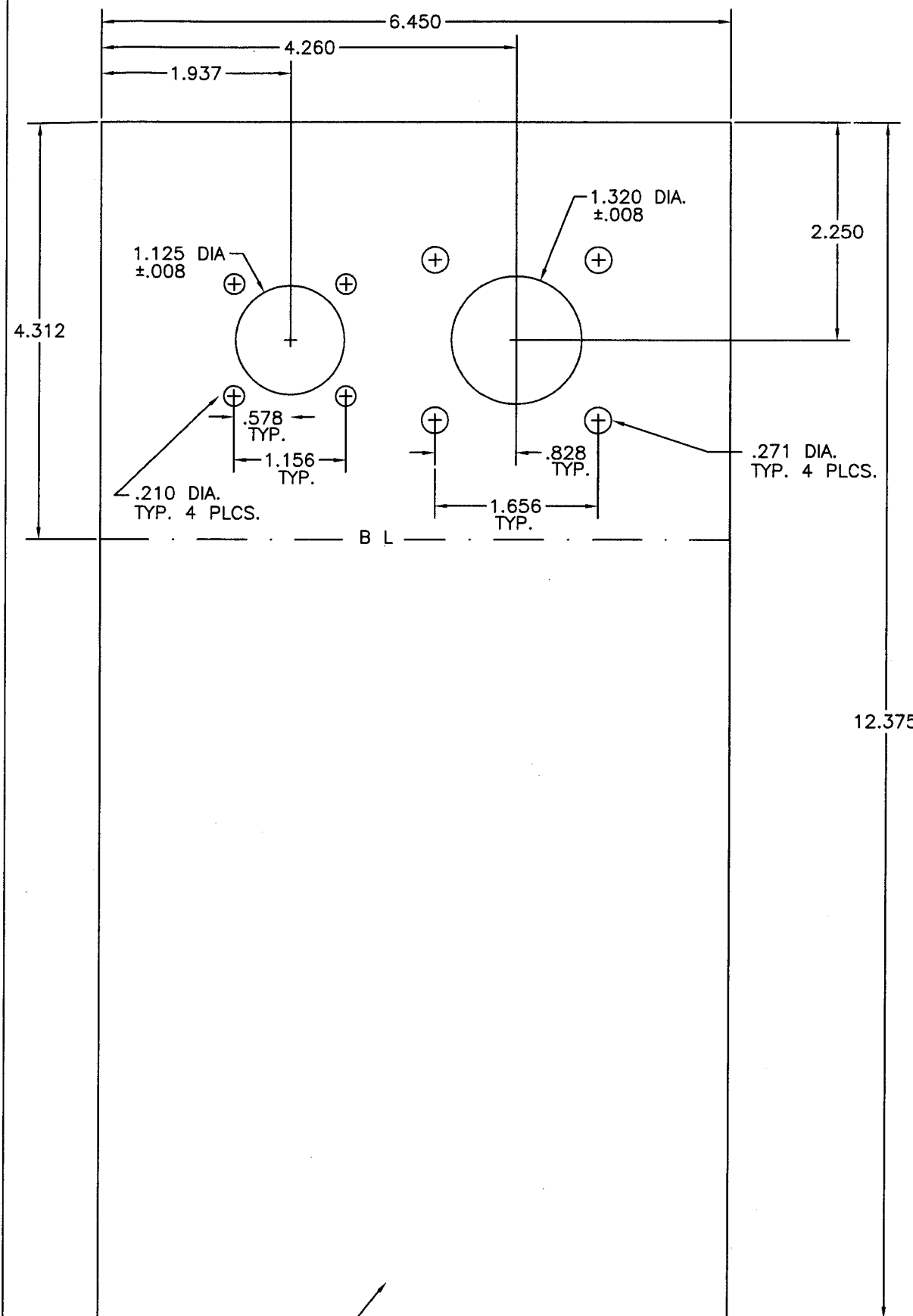
41228-202-109-004  
R/H FLANGE

 Era Aviation, Inc.

FUEL RETURN LINE  
CAVITY

41228-202-109  
SHT. 5 OF 7

F



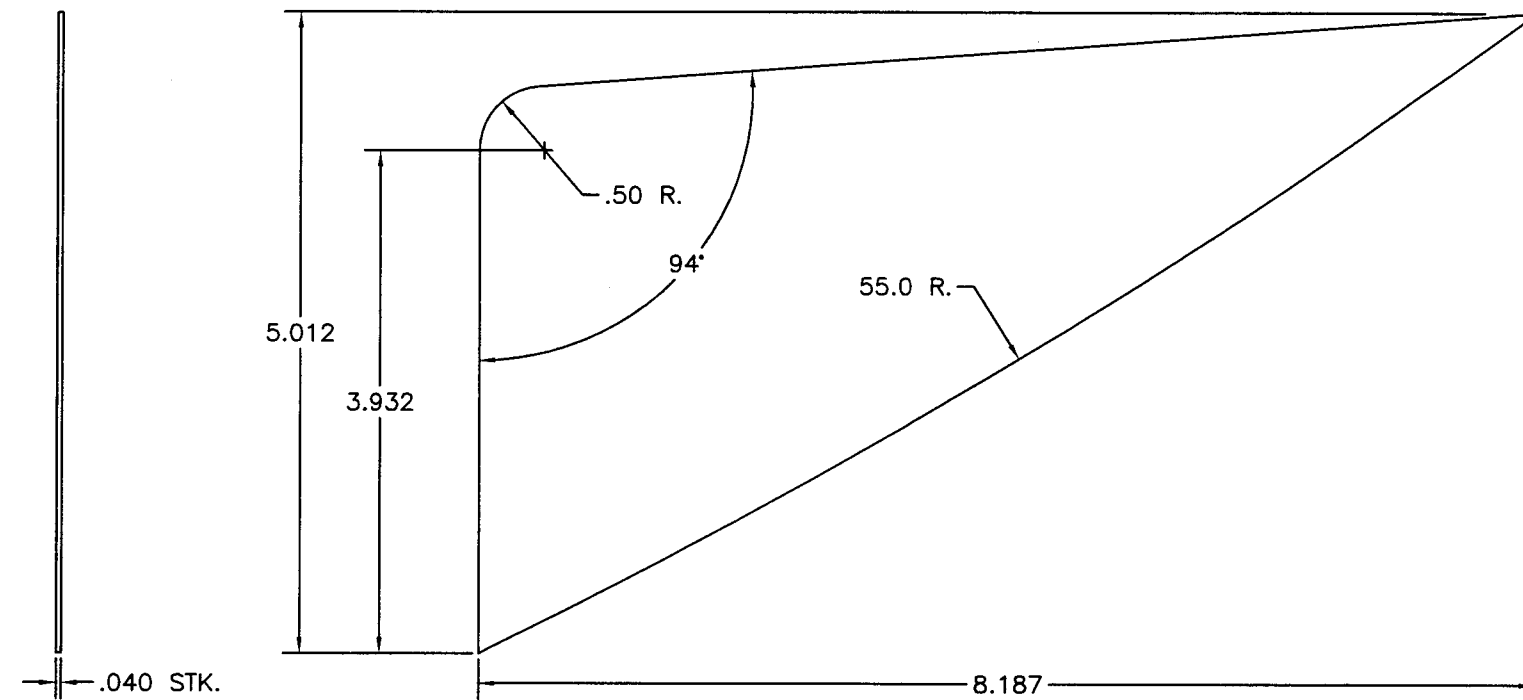
 Era Aviation, Inc.

FUEL RETURN LINE CAVITY

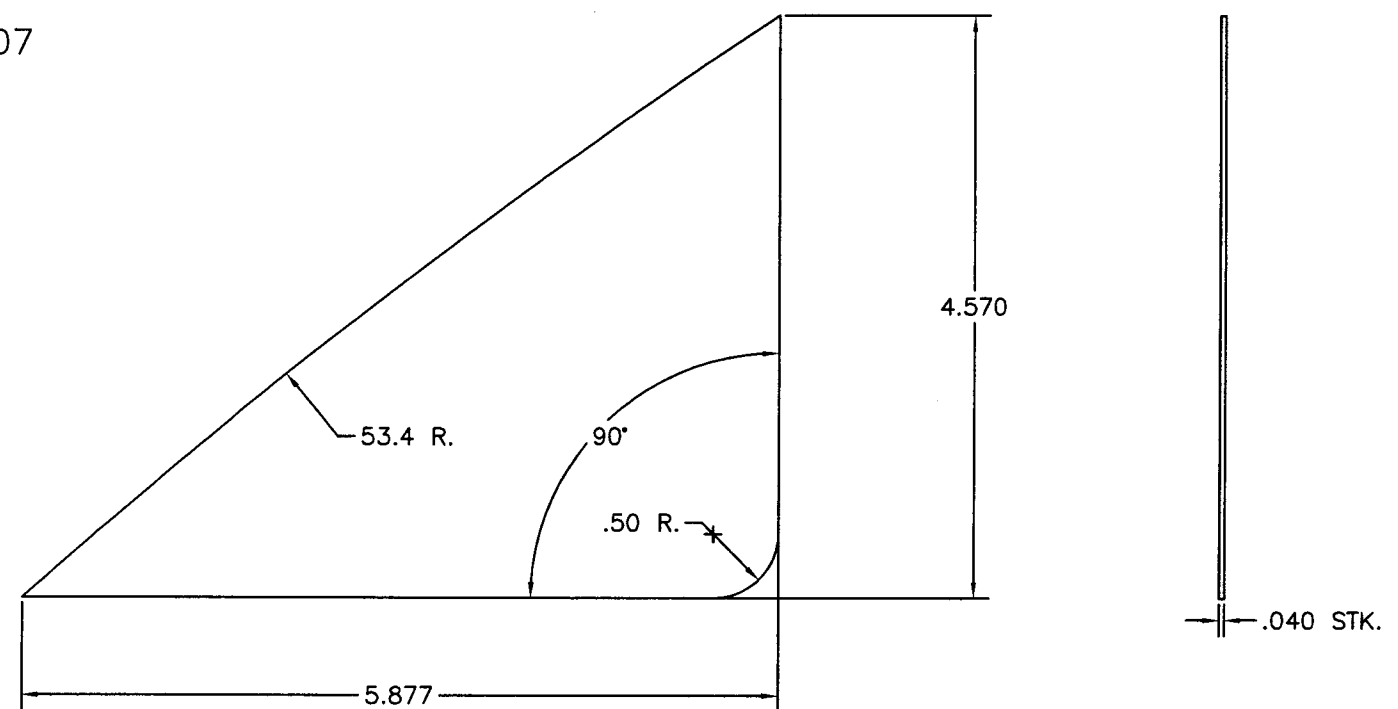
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41228-202-109  
SHT 6 OF 7

F



41228-202-109-007  
L/H SIDE PLATE



41228-202-109-008  
R/H SIDE PLATE

 Era Aviation, Inc.

FUEL RETURN LINE CAVITY

C

41228-202-109  
SHT 7 OF 7

F